

Product: UNIS 45/400

Shell Material

Material	TINPLATE
Specific gravity g/cm ²	0.12
Material Thickness, mm	0.20 ± 0,02

Closure Characteristics

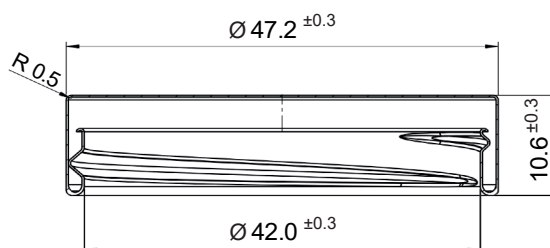
Outside diameter, mm	Ø 47.20 ±0.3
Height, mm	10.70 ±0.3
Inside diameter, mm	Ø 42.00 ±0.3
Weight (without liner), g	6.6 ±11%
Internal lacquer type	Mod. epoxy
External lacquer type	Mod. epoxy

Resins obtained from monomers without any phenols or phthalates.

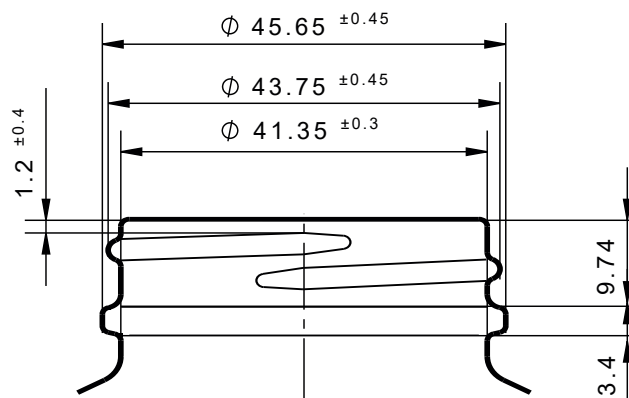
LINER

Liner material	Pressure Sensitive Self Adhesive Induction EPE Foam
Liner thickness, mm	1.20 / 0.65 / 0.30 ± 10%
Weight of the Liner, g	Pressure Sensitive ... 1.2 ± 10% Induction ... 1.2 ± 10% EPE Foam ... 1.2 ± 10%

Closure Drawing



Proper Finish Drawing



User has to verify the closures suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.

Food Contact Approval: All materials intended to come into contact with food are in conformity with the European Community directives, the relevant national regulations and the relevant FDA requirements.

All products comply with Commission directive 94/62/EC concerning heavy metals.

All resins and additives used for inside lacquer production comply with the following Regulations:

- Commission directive 10/2011 relating to plastic materials and articles intended to come into contact with foodstuffs.
- FDA regulation; CFR 21, chapter 175.300 Resinous and polymeric coatings

Packaging specification

Quantity, pcs.	1500 / 1760 pcs	Pallet type – Euro pallet	Dimension 1200 x 800 x*
Box Dimension, mm	445 x 345 x 310 mm	* Height of the pallet may vary with customers' requirements	
Cardboard Type	Corrugated five layer cardboard		
Polyethylene Sack	Polyethylene – non-toxic, antistatic <100 ppm Pb, Cd, HgCr⁺⁶	Outside packing	Stretch wrapped
Adhesive Strip (Scotch)	50 mm		
Product Identification	Side Labels	Pallet identification	Labelling

Notes: Closures shall be stored in a well-ventilated place avoiding direct sunlight and strong odour for the period of 2 years. Pallets shall not be stacked. Storage conditions – preferable at temperatures between +5 and +40 °C in cardboard packaging and at a humidity level of 50 to 70%.